

# Stanyl® TW350

## PA46 FR(17)

Heat Stabilized, Flame Retardant

Print Date: 2019-04-09

Properties	Typical Data	Unit	Test Method
<b>Rheological properties</b> dry / cond			
Molding shrinkage [parallel]	1.5 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	1.5 / *	%	Sim. to ISO 294-4
<b>Mechanical properties</b> dry / cond			
Tensile modulus	3400 / -	MPa	ISO 527-1/-2
Yield stress	80 / -	MPa	ISO 527-1/-2
Nominal strain at break	20 / -	%	ISO 527-1/-2
Flexural modulus	3200 / -	MPa	ISO 178
Charpy notched impact strength (+23°C)	6 / -	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	4 / -	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b> dry / cond			
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.8 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.9 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Relative Temperature Index - electrical	140	°C	UL746B
RTI electrical (Thickness (1) tested)	0.75	mm	UL746B
<b>Other properties</b> dry / cond			
Humidity absorption	2.35 / *	%	Sim. to ISO 62

Property Data

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Density	1390 / -	kg/m <sup>3</sup>	ISO 1183